

## Toolbox Talk – Front End Loader Safety

Front end loaders are a workhorse on many job sites — from construction to landscaping to mining. They're versatile and widely used, but they're also linked to a significant number of serious injuries and fatalities every year.



### OSHA's Accident Search database for the term "front end loader"

<https://rb.gy/vrbtwy>

While they may not seem as dangerous as some other heavy equipment, front end loaders present **real and recurring hazards** — especially when operated improperly or around untrained personnel.

#### ⚠ Common Front-End Loader Hazards

OSHA's accident records for front end loaders reveal three major types of incidents that show up again and again:

##### **1. Struck-by Incidents**

- These are some of the deadliest. Workers on foot can be hit by the loader itself or the materials it's carrying — often because they're in the operator's blind spot.
- Even small loads can cause serious injuries if dropped or swung.

##### **2. Caught-In/Between Accidents**

- Workers can get pinned between the loader and another object (like a wall, another machine, or a pile of material).
- Getting under a raised bucket or attachment, even for "just a second," can be fatal if the equipment moves unexpectedly or fails.

##### **3. Tip-Overs**

- Operating on slopes, driving too fast, or lifting loads beyond the machine's rated capacity can all cause the loader to roll.
- Tip-overs often lead to crushing injuries or death, especially if the operator isn't wearing a seatbelt.

## ✓ Front End Loader Safety Best Practices

To keep yourself and your coworkers safe, always follow these guidelines:

- **Know the machine.** Read the operator's manual and understand the machine's capabilities and limitations.
- **Get trained.** Only operate a front-end loader if you've been properly trained and authorized.
- **Respect weight limits.** Never overload the machine. Use the correct lifting techniques and keep loads low to the ground while traveling.
- **No riders.** Unless the loader is specifically designed to carry passengers, it's a one-person machine.
- **Control foot traffic.** Set up the work zone to keep people clear of loader paths — especially blind spots.
- **Use a spotter.** If people or obstacles are nearby, use a spotter to guide the operation safely.
- **Limit backing.** Reverse movement leads to more incidents — plan the work to minimize it.
- **Wear your seatbelt.** It's your last line of defense if the machine tips or something goes wrong.

## □ Key Takeaway

Front end loaders are incredibly useful but carry real risks. Before you start a task, take a moment to think through the hazards and plan for safety.

- ✓ Use the machine within its limits
- ✓ Keep people clear of the operating zone
- ✓ Always use proper safety equipment and techniques



# SAFETY TRAINING SIGN IN SHEET

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